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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

KRONES creadditive FIL 13 01

1.2 Relevant identified uses of the substance or mixture and uses advised against Relevant identified uses of the substance or mixture 3D Printing

Uses advised against No data available.

1.3 Details of the supplier of the safety data sheet

Address

KIC KRONES Internationale Cooperationsgesellschaft mbHBöhmerwaldstraße 593073Neutraubling

Telephone no.+49 9401 70-3020e-mailkic@kic-krones.com

Advice on Safety Data Sheet sdb_info@umco.de

1.4 Emergency telephone number

For medical advice (in German and English): +49 (0)551 192 40 (Giftinformationszentrum Nord) In case of transport incidents and other emergencies: +44 (0) 1235 239 670 (NCEC, National Chemical Emergency Centre)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification information

This product does not meet the classification and labelling criteria given in the Regulation (EC) No 1272/2008 (CLP).

2.2 Label elements

Not relevant

2.3 Other hazards

PBT assessment

The product is not considered to be a PBT.

vPvB assessment The product is not considered to be a vPvB.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable. The product is not a substance.

3.2 Mixtures

Chemical characterization

Polymer

Hazardous ingredients

This product does not contain substances to be mentioned according to EU Regulation No 1907/2006 (REACH), annex II.

SECTION 4: First aid measures

4.1 Description of first aid measures

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General information

Remove contaminated clothing and shoes and launder thoroughly before reusing.

After inhalation

Ensure supply of fresh air. If breathing is irregular or stopped, administer artificial respiration. In case of persisting adverse effects consult a physician.

After skin contact

After contact with molten product, cool quickly with cold water. Do not pull solidified product from skin. Seek medical attention.

After eye contact

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes). Get immediate ophthalmic treatment.

After ingestion

Rinse the mouth thoroughly with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek medical advice.

- **4.2 Most important symptoms and effects, both acute and delayed** No data available.
- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Water spray jet; Foam; Extinguishing powder

Unsuitable extinguishing media High power water jet

5.2 Special hazards arising from the substance or mixture

In the event of fire, the following can be released: Carbon monoxide and carbon dioxide; Hydrocarbons

5.3 Advice for firefighters

Use self-contained breathing apparatus. Wear protective clothing. Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations. Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Refer to protective measures listed in sections 7 and 8. Avoid dust formation. Exclude sources of ignition and ventilate the area.

For emergency responders

Personal protective equipment (PPE) - see section 8.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater.

6.3 Methods and material for containment and cleaning up

Allow to set, pick up mechanically. When collected, handle material as described under the section heading "Disposal considerations".

6.4 Reference to other sections

Information regarding safe handling, see section 7. Information regarding personal protective measures, see section 8. Information regarding waste disposal, see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

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Advice on safe handling

Risks inherent to handling the product must be minimised by applying the appropriate protective and preventive measures. Working processes should - so far as possible, according to the state of the art - be designed to rule out bodily contact or the release of hazardous substances. Avoid dust formation. Provide good ventilation at the work area (local exhaust ventilation, if necessary).

General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Do not inhale dust.

Advice on protection against fire and explosion

Keep away from sources of heat and ignition. Take precautionary measures against static charges. Take measures against dust explosion.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions

Keep container tightly closed and dry in a cool, well-ventilated place.

Requirements for storage rooms and vessels

Containers which are opened must be carefully resealed and kept upright to prevent leakage. Always keep in containers of same material as the original.

Incompatible products

Substances to be avoided, see section 10.

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

No parameters available for monitoring.

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation, local exhaust at the work station if necessary.

Personal protective equipment

Respiratory protection

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event that workplace threshold values are not specified. Use respiratory protection mask with P2 particulate filter in presence of dust. Respiratory filter (part): FFP2

Eye / face protection

Safety glasses (EN 166)

Hand protection

In case of intensive contact, wear protective gloves (EN 374). Before use, the protective gloves should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves. Heat-resistant gloves (EN 407) Appropriate Material Leather

Other

Chemical-resistant work clothes.

Environmental exposure controls

No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

State of aggregation

solid

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Form		
solid; Filament		
Colour		
black		
Odour		
odourless		
pH value		
Not applicable		
Boiling point / boiling range Not applicable		
Melting point/freezing point		
Value	> 200 °C	
Decomposition temperature No data available		
Flash point Not applicable		
Ignition temperature		
No data available		
Auto-ignition temperature		
Comments	Product is not selfigniting.	
Oxidising properties		
not oxidizing		
Explosive properties		
Product does not present an explosion haza	ard.	
Flammability		
The product is non-flammable.		
Lower explosion limit		
No data available		
Upper explosion limit		
No data available		
Vapour pressure		
No data available		
Relative vapour density		
No data available		
Relative density		
No data available		
Density		
Value	1.38 g/cm ³	
Reference temperature	25 °C	
Solubility in water		
Comments	insoluble	
Solubility		
No data available		
Partition coefficient n-octanol/water (log	value)	
No data available	vuluej	
Kinematic viscosity		
No data available		

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Particle characteristics No data available

9.2 Other information

Other information

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

Dangerous reactions are not expected if the product is handled according to its intended use.

10.2 Chemical stability

Stable under recommended storage and handling conditions (See section 7).

10.3 Possibility of hazardous reactions

Dangerous reactions are not to be expected when handling product according to its intended use.

10.4 Conditions to avoid

Temperatures > 300 °C. Heat, naked flames and other ignition sources.

- **10.5** Incompatible materials Oxidizing agents
- **10.6 Hazardous decomposition products** No data available.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity	
No data available	
Acute dermal toxicity	
No data available	
Acute inhalational toxicity No data available	
Skin corrosion/irritation	
No data available	
Serious eye damage/irritation	
No data available	
Respiratory or skin sensitisation	
No data available	
Germ cell mutagenicity	
No data available	
Reproduction toxicity	
No data available	
Carcinogenicity	
No data available	
STOT - single exposure	
No data available	
STOT - repeated exposure	
No data available	
Aspiration hazard	
No data available	

11.2 Information on other hazards

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Endocrine disrupting properties No data available. Other information

No data available.

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish (acute)	
No data available	
Toxicity to fish (chronic)	
No data available	
Toxicity to Daphnia (acute)	
No data available	
Toxicity to Daphnia (chronic)	
No data available	
Toxicity to algae (acute)	
No data available	
Toxicity to algae (chronic)	
No data available	
Bacteria toxicity	
No data available	

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	
PBT assessment	The product is not considered to be a PBT.
vPvB assessment	The product is not considered to be a vPvB.

12.6 Endocrine disrupting properties

No data available.

12.7 Other adverse effects

No data available.

12.8 Other information

Other information

Do not discharge product unmonitored into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Disposal of the product should be carried out in accordance with all applicable regulations following consultation with the responsible local authority and the disposal company in an authorised and suitable disposal facility. Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company.

Packaging

Residues must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer.

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SECTION 14: Transport information

14.1 Transport ADR/RID/ADN The product is not subject to ADR/RID/ADN regulations.

14.2 Transport IMDG The product is not subject to IMDG regulations.

- **14.3 Transport ICAO-TI / IATA** The product is not subject to ICAO-TI / IATA regulations.
- **14.4 Other information** No data available.
- **14.5** Environmental hazards Information on environmental hazards, if relevant, please see 14.1 - 14.3.
- 14.6 Special precautions for user No data available.
- 14.7 Maritime transport in bulk according to IMO instruments Not relevant

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU regulations

Regulation (EC) No 1907/2006 (REACH) Annex XIV (List of substances subject to authorisation) According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances considered as substances requiring authorisation as listed on Annex XIV of the REACH regulation (EC) 1907/2006.

REACH candidate list of substances of very high concern (SVHC) for authorisation

According to available data and the information provided by preliminary suppliers, the product does not contain substances that are considered substances meeting the criteria for inclusion in annex XIV (List of Substances Subject to Authorisation) as laid down in Article 57 and article 59 of REACH (EC) 1907/2006.

Regulation (EC) No 1907/2006 (REACH) Annex XVII: RESTRICTIONS ON THE MANUFACTURE, PLACING ON THE MARKET AND USE OF CERTAIN DANGEROUS SUBSTANCES, MIXTURES AND ARTICLES

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances subject to restriction as listed in Annex XVII of the REACH regulation (EC) 1907/2006.

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances This product is not subject to Part 1 or 2 of Annex I.

Other regulations

Adhere to the national sanitary and occupational safety regulations when using this product.

15.2 Chemical safety assessment

A Chemical Safety Assessment (CSA) is not required.

SECTION 16: Other information

Sources of key data used to compile the data sheet:

Regulation (EC) No 1907/2006 (REACH), 1272/2008 (CLP) as amended in each case. Directives 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164. National Threshold Limit Values of the corresponding countries as amended in each case. Transport regulations according to ADR, RID, IMDG, IATA as amended in each case. The data sources used to determine physical, toxic and ecotoxic data, are indicated directly in the corresponding section.

Creation of the safety data sheet

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This information is based on our present knowledge and experience.

The safety data sheet describes products with a view to safety requirements.

It does not however, constitute a guarantee for any specific product properties and shall not establish a legally valid contractual relationship.

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